

VCXR201WG1



PRODUCT DESCRIPTION:

Printable film composed of a 70-µm calendered, polymeric PVC, which is coated with a pressure-sensitive, extra-reinforced, permanent adhesive. Due to its extra-reinforced adhesive, this product is particularly recommended for application to irregular surfaces, such as bricks, concrete, chipboard, etc. or low-energy surfaces (polyethylene, polypropylene, etc.). For solvent, eco-solvent, latex and UV inkjet printing. Glossy surface finish.

FILM FEATURES:

• Thickness	(Indicative value) 70 µm	
• Total thickness	(Indicative value) 315 µm	
• Total weight	(Average values) 335 g/m²	Method HEXGSM001
• Tensile strength	(Average values) min. 35 N/25 mm	Method HEXNFX41021
• Elongation at break	(Average values) min. 100 %	Method HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F)	(Average values) < 1 mm	Method HEXRET001

LINER:

- Silicone-coated PE paper 145 g/m² with light grey HEXIS print.
- Stable under hygrometric variations.

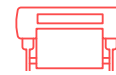
ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

• Peel strength test at 180° ; Measurement support glass	(Average values)	Method
after 20 minutes of application	28 N/25 mm	HEXFTM001
after 24 hours of application	(Average values) 31 N/25 mm	Method HEXFTM001
• Initial tack	(Average values) 32 N/25 mm	Method HEXFTM009
• Peel strength test 180°; Measurement support polypropylène	(Average values)	Method
after 20 minutes of application	13 N/25 mm	HEXFTM001
after 24 hours of application	(Average values) 17 N/25 mm	Method HEXFTM001
• Initial tack	(Average values) 17 N/25 mm	Method HEXFTM009
• Release	(Average values) 0.1 N/25 mm	Method HEXFTM003
• The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

ADHESIVE:

- Solvent-based acrylic adhesive.
- Special low-energy surface adhesive (polypropylene, polyethylene, etc.).
- This adhesive is particularly recommended for application to irregular (bricks, concrete, chipboard), non-chalky and non-sandy surfaces.



ADHESIVE:

- Immediate and permanent adhesion.

PRINTING GUIDE:

- Touch-dry after less than 10 minutes depending on the printer used.
- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.

USER'S INSTRUCTIONS:

- Recommended minimum application temperature: +10 °C (+50 °F) acceptable down to -1 °C (+30 °F).
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F)
- Operating temperature range on irregular surfaces: maximum +60 °C.

Due to the wide variety of existing substrates, the application of film to an unsuitable and/or not adequately prepared surface or coating may result in media lifting from the substrate or damage to the substrate when the film is removed. The application and removal of the film are at the judgement and risk of the installer. HEXIS will not, under any circumstances, be liable for any damages or deteriorations caused by the installation or removal of a vinyl film.

- For application to irregular surfaces, the substrate must be cleared of all traces of dust to ensure optimum adhesion of the film.
- In the case of an already painted substrate, apply to undamaged original paintwork only. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

If necessary, refurbish the substrate or existing coating before applying the film. A drying time of 7-10 days may be needed before proceeding with the film application. The degassing of a non-dried paint can lead to lifting, bubbles and tearing of the film.

OPERATING RECOMMENDATIONS:

- The colour of the films is controlled by HEXIS in order to ensure faithful reproduction of their colour tints. Nevertheless, in the case that your project requires the use of several rolls, HEXIS recommend using only a single batch number of each reference.
- The surface finish of your printings may be modified/improved/protected by applying the appropriate laminate: PC500 or V750. For UV printings, use the protective VCR750 laminate.

STORAGE:



Storage period before use
1 year



Relative humidity during storage
with relative humidity between 30 % and 70 %



Storage temperature
+15 °C to +25 °C (+59 °F to +77 °F)

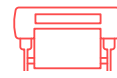


Storage method before use
in its unopened original packaging

DURABILITY: CENTRAL EUROPEAN CLIMATE

- Vertical outdoor exposure:
Unprinted: 8 years.
Printed and laminated:
- PC500: 5 years.
- V750: 4 years.
- VCR750: 3 years.
Printed: 2 years
- Vertical outdoor exposure on irregular surfaces (brick, concrete, chipboard, etc.): Printed and laminated with PC500, V750 or VCR750: 3 to 6 months depending on exposure and climate conditions.
- Indoor exposure on irregular surfaces (brick, concrete, chipboard, etc.): 5 years.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site www.hexis-graphics.com.

**NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.